

CIGARETTE SPECIFICATION

LOUISVILLE
PLAYERS LIGHTS KS REGULAR SP (25'S PACK)
BRAND CODE-04160 (STD)

EFFECTIVE DATE: 01/01/96
STANDARD PRODUCTION

CIGARETTE LENGTH : 84.0 MM FTC TAR : 11.0 MG/CIGT 10.5 - 11.4
TOBACCO ROD CIRCUM. : 24.80 MM
TOBACCO ROD LENGTH : 57.0 MM
FILTER LENGTH : 27.0 MM
TIPPING LENGTH : 31.000 MM
TOTAL R.T.D. : 121 MM H2O
DILUTION TARGET : 17.0 +/- 5.0 %

TIPPING PAPER /USE UP: 62MM X 3200M WHT DGL PPT EC 436 12-885-B LASER PERF.
REPLACE WITH : 62MM X 3500M WHT DGL PPT KC-265M2 12-580-C LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
24.00 PRE-PERF TIPPING NA: 1 ROW 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-2037 61-065-A

SEAM ADHESIVE : NATIONAL 32-2100 (PROTOS 100/MK 10) PVA 61-490-A

STD. FILLER - PACK O.V.: A4160 - 12.80% CAMBRIC REGULAR SP

CIGARETTE PAPER /USE UP: 27.00MM X 6700M 16CU/0.6%/100% WOOD 10-992-A
REPLACE WITH : 27.00MM X 6700M 16CU/0.6%/100% WOOD 10-370-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG4160 FILTER: B07670

REASON FOR CHANGE : PM CHANGING TO INDUSTRY STANDARD CFO INSTRUMENT
: AND METRIC UNITS FOR RTD MEASUREMENT.
: SAP CROSS REFERENCE PART NUMBERS ADDED.

PREPARED BY : D.J. KELTON (A/S400)
PREPARATION DATE : 12/15/95

PRINTING DATE : 12/19/95
PRINTING TIME : 19:26:26

APPROVED BY: *Janice M. Buia*

SUPERCEDES SPECIFICATION DATED: 6/23/95

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